

Work Order ID 92466

October-30-12 9:20:47 AM

92466

Page 1

Item ID: D2596

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Web, 205 Skidtube

Start Date: 30/10/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 13/11/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLS Date: 12-10-30 Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2596	Rev D								
100		0.00							
100	Skidtubes								
Skidtubes	Memo	0.00							
Skidtubes	1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per Dwg D2596 4- Deburr								
110	Chemical Conversion Coat per QSI005 4.1	0.00							
110									
HandFinish	Memo	0.00							
Hand Finishing									
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

1 12/10/30

4 16 12-10-30

D45
2035

12-11-1

4

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130 Identify as per dwg & Stock Location: **46**

0.00

130

Packaging Memo

0.00

Packaging

DD 12-11-1

140 QC21- Final Inspection - Work Order Release

0.00

140

QC Memo

0.00

Quality Control

12/11/2012

W 12-11-01

Picklist Print

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Page 1

Work Order ID: 92466

92466

Parent Item: D2596

D2596

Parent Item Name: Web, 205 Skidtube

Start Date: 30/10/2012

Required Date: 13/11/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: D99.02.02Changed QA to QC, Added Step 6 and CostDM
IPP Rev:E 07-07-09 Incorporated DEO 9183 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2500-3-100		Manufactured	No			100	Each	253.0000	1	4			
D2500-3-100									**				
Ext'n -1" Beam Web 4"													

Handwritten notes: (4) B 12/10/30

Location

Loc Qty

Loc Code

LG

253

51957

2

79041

2

84873

6

89110

243

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

HAWKESBURY, ONTARIO, CANADA

REV. D

SHEET 1 OF 1

DESIGN	DART	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
DRAWN BY	GH	DRAWING NO.	REV. D
CHECKED	GH	D2596	SHEET 1 OF 1
DATE		TITLE	SCALE

07.04.17

205 WEB

1:20

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NEW ISSUE

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Ø0.63 HOL

100

	C
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INCORPORA

1

D	
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INCORPORA

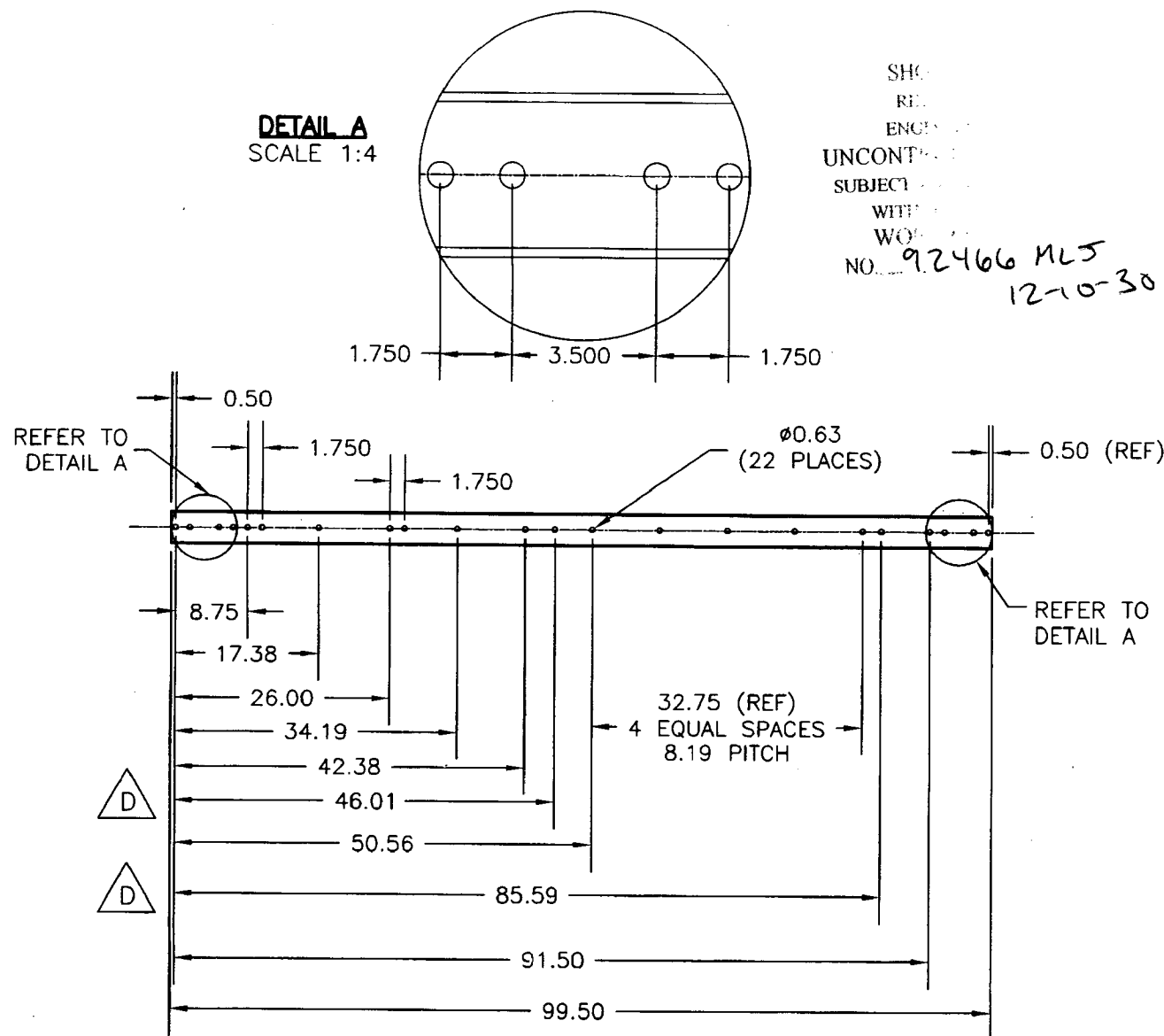
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07-06-68

07.06.68

SHC
REL
ENCLOSURE
UNCONT
SUBJECT
WITH
WO

NO. 92466 MLJ
12-10-30



D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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